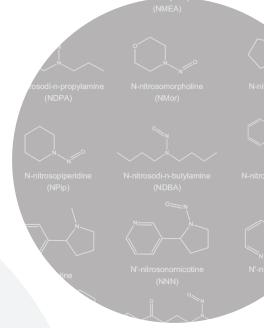


Nitrosamine Impurities Analysis

- Compliance with EMA and FDA guidelines and LOQs
- Screening for target Nitrosamines with LC-MS/MS or HS-GC-MS
- Quantitative method validation for specific N-nitrosamines





www.kymos.com Kymos Pharma Services S.L. Parc Tecnològic del Vallès Ronda Can Fatjò, 7B 08290 Cerdanyola del Vallès Barcelona, Spain

Phone (+34) 93 548 18 48 Fax: (+34) 93 170 29 99 info@kymos.com



www.pharmaprogress.com Pharmaprogress S.r.l. Via Alessandro Volta 12 60020 Camerata Picena Ancona, Italy

Phone (+39) (0) 71 749 99 19 Fax (+39) (0) 71 749 63 41 info@pharmaprogress.com

REGULATORY FRAMEWORK

Nitrosamine compounds are potent genotoxic carcinogens in several non-human species and are classified as probable human carcinogens by the International Agency for Research on Cancer (IARC). Since June 2018, several N-nitrosamines have been detected in batches of multiple drug substances. Heath agencies require pharmaceutical companies to carry out risk assessments to produce a list of all N-nitrosamines likely to be present in their APIs and/or drug products, and experimentally demonstrate their absence.

STRATEGIC APPROACH

Kymos proposes an approach compliant with regulatory requirements and consisting of three steps:

- Risk assessment according to regulatory guidelines in collaboration with our partner Azierta.
- Screening for target N-Nitrosamines at a default limit of 0.03 ppm (or higher upon client request).
- Development and validation of a quantitative method for nitrosamines exceeding established limits.

VALIDATION	PARAMETERS
Method for validation and quantification purposes	 Specificity Linearity Accuracy Precision (repeatability and intermediate precision) Detection limit Limit of quantification Range Stability Robustness (upon request)

N-NITROSAMINE ANALYSIS

We offer our experience in testing for N-nitrosamine impurities in APIs and drug products using HS-GC-MS and LC-MS/MS. The list below shows nitrosamines currently available, but new ones can be added upon client request:

- NDMA: N-Nitrosodimethylamine
- NDEA: N-Nitrosodiethylamine
- NDIPA: N-Nitrosodiisopropylamine
- NEIPA: N-Nitrosoethylisopropylamine
- NDBA: N- Nitrosodibutylamine
- NMEA: N-nitrosomethylethylamine
- NDPA: N- Nitrosodipropylamine
- NMBA: N-Nitroso-N-methyl-4-aminobutyric acid

- NPYR: N-Nitrosopyrrolidine
- NPIP: N-Nitrosopiperidine
- NMOR: N-Nitrosomorpholine
- NDELA: N-Nitrosodiethanolamine
- MNPZ: mono-N-Nitrosopiperazine
- DNPZ: di-N-Nitrosopiperazine
- NDPhA: N-Nitrosodiphenylamine



HIGH ANALYTICAL CAPACITY

KYMOS offers quick turnaround at competitive prices owing to its dedicated team, significant sample analysis capabilities and two back-up methods available:

- Liquid chromatography-mass spectrometry (LC-MS/MS) Agilent 6490 Triple Quadrupole
- Headspace Gas Chromatography (HS-GC-MS) Agilent 7890 with a 5977 Single Quadrupole limits.

